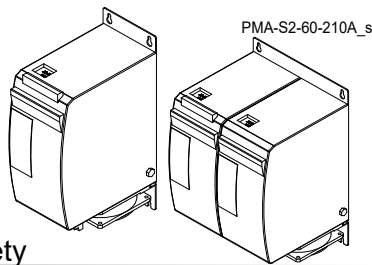


## Relay S 1PH

from 60A to 210A



### Important warnings for safety

	This icon is present in all the operational procedures where the Improper operation may result in serious personal injury or death by Electrical Shock Hazard Symbol (a lightning bolt in a triangle) precedes an electric shock hazard CAUTION or WARNING safety statement.
	Warning or Hazard that needs further explanation than the label on unit can provide. Consult User's Guide for further information.
	Unit is compliant with European Union directives. See Declaration of Conformity for further details on Directives and Standards used for Compliance.
	If available, unit is a Listed device per Underwriters Laboratories. It has been investigated to ANSI/UL® 508 standards for Industrial Control Switches and equivalent to CSA C22.2 #14. For more detail search for File E505847 on www.ul.com
	ESD Sensitive product, use proper grounding and handling techniques when installing or servicing product.
	Do not throw in trash, use proper recycling techniques or consult manufacturer for proper disposal.

### Safety notes

**WARNING!** To avoid damage to property and equipment, injury and loss of life, adhere to applicable electrical codes and standard wiring practices when installing and operating this product. Failure to do so could result in damage, injury and death.

**AVERTISSEMENT!** Pour éviter d'endommager la propriété et l'équipement, les blessures et la perte de vie, respecter les codes électriques en vigueur et les pratiques de câblage standard au moment de l'installation et de l'utilisation de ce produit. Dans le cas contraire, cela peut entraîner la mort, des blessures graves ou des dommages.

**WARNHINWEIS!** Um Sach- und Personenschäden, Verletzungen und den Verlust von Leben zu vermeiden, halten Sie sich bei der Installation und dem Betrieb dieses Produkts an die geltenden Elektrovorschriften und Standardverfahren für die Verdrahtung. Andernfalls kann es zu Schäden, Verletzungen und Tod führen.

**WARNING!** All service including inspection, installation, wiring, maintenance, troubleshooting, fuse or other user serviceable component replacement must be performed only by properly qualified personnel. Service personnel must read this manual before proceeding with work. While service is being performed un-qualified personnel should not work on the unit or be allowed in the immediate vicinity.

**AVERTISSEMENT!** Tous les services, y compris l'inspection, l'installation, le câblage, l'entretien, le dépannage, le remplacement de fusibles ou d'autres composants pouvant être réparés par l'utilisateur, doivent être effectués uniquement par un personnel d'entretien qualifié. Le personnel de service doit lire ce manuel avant d'effectuer tout travail. Pendant que l'entretien est exécuté, tout personnel non qualifié ne doit effectuer de travail sur l'appareil ni se trouver à proximité.

**WARNHINWEIS!** Alle Wartungsarbeiten, einschließlich Inspektion, Installation, Verdrahtung, Wartung, Fehlersuche, Sicherung oder anderer vom Benutzer zu wartenden Komponenten, dürfen nur von qualifiziertem Fachpersonal durchgeführt werden. Das Wartungspersonal muss dieses Handbuch lesen, bevor es mit der Arbeit fortfährt. Während der Wartung darf nicht qualifiziertes Personal nicht an diesem Gerät oder in unmittelbarer Nähe arbeiten.

**WARNING!** When in use the power controller is connected to dangerous voltages. Do not remove the protective covers without first disconnecting and preventing power from being restored while servicing the unit.

**AVERTISSEMENT!** Au moment de l'utilisation, le régulateur de puissance est connecté à des tensions dangereuses. Ne retirer aucun couvercle de protection sans d'abord débrancher l'appareil et ainsi empêcher l'alimentation d'être rétablie pendant l'entretien.

**WARNHINWEIS!** Während dem Betrieb ist der Thyristor Leistungssteller an gefährlichen Spannungen angeschlossen. Entfernen Sie die Schutzabdeckungen nicht, ohne vorher die Spannungsversorgung unterbrochen zu haben und die Anlage gegen Wiederherstellung der Stromversorgung zu sichern, während Sie das Gerät warten.

**WARNING!** Do not use in aerospace or nuclear applications.

**AVERTISSEMENT!** Ne pas utiliser pour les applications aérospatiales ou nucléaires.

**WARNHINWEIS!** Nicht in Luft-, Raumfahrt- oder Nuklearanwendungen verwenden.

**WARNING!** Electric Shock Hazard: when the power controller has been energized, after shutting off the power, wait at least one minute for internal capacitors to discharge before commencing work that brings you in contact with power connections or internal components.

**AVERTISSEMENT!** Risque de décharges électriques: lorsque le régulateur de puissance est mis sous tension, après avoir été éteint, attendre au moins une minute pour que les condensateurs internes se déchargent avant de commencer tout travail incluant le contact avec les connexions électriques ou les composants internes.

**WARNHINWEIS!** Stromschlaggefahr: Warten Sie nach dem Ausschalten des Leistungsstellers mindestens eine Minute, bis sich die internen Kondensatoren entladen haben, bevor Sie mit Arbeiten beginnen, die Sie mit den elektrischen Anschlüssen oder internen Komponenten in Kontakt kommen.

**WARNING!** The installation must be protected by electromagnetic circuit breakers or by fuses. The semiconductor fuses located inside the power controller are classified for UL as supplementary protection for semiconductor devices. They are not approved for branch circuit protection.

**AVERTISSEMENT!** L'installation doit être protégée par des disjoncteurs électromagnétiques ou des fusibles. Les fusibles pour semi-conducteurs situés à l'intérieur du régulateur de puissance sont classés UL comme protection supplémentaire pour les dispositifs pour semi-conducteurs. Ils ne sont pas approuvés pour la protection des circuits de dérivation.

**WARNHINWEIS!** Die Installation muss durch elektromagnetische Schutzschalter oder Sicherungen abgesichert sein. Die Halbleitersicherungen, die sich innerhalb des Leistungsstellers befinden, sind als zusätzlicher Schutz für Halbleitervorrichtungen für UL klassifiziert. Sie sind nicht für den Nebenstromkreischutz (branch circuit protection) zugelassen.

**CAUTION:** Install an appropriately sized RC filter across contactor coils, relays and other inductive loads.

**ATTENTION:** Installer un filtre RC de dimensions appropriées sur les bobines du contacteur, les relais et autres charges par induction.

**VORSICHT:** Installieren Sie einen geeigneten RC-Filter an den Schützspulen, Relais und anderen induktiven Lasten.

**CAUTION:** The thyristor units here described have been designed for use with sinusoidal networks with nominal frequency 50-60 Hz. Any application with NON-SINUSOIDAL, distorted or disturbed networks could compromise the correct operation of the unit.

**ATTENTION:** Les unités de thyristors décrites ici ont été conçues pour être utilisées avec des réseaux sinusoïdaux d'une fréquence nominale de 50 à 60 Hz. Toute application utilisant des réseaux NON SINUSOÏDAUX, déformés ou perturbés peut compromettre le bon fonctionnement de l'appareil.

**VORSICHT:** ACHTUNG: Die hier beschriebenen Thyristor-Einheiten sind für den Einsatz in Sinusnetzen mit einer Nennfrequenz von 50 bis 60 Hz ausgelegt. Jede Anwendung mit NICHT SINUSFÖRMIGER Wellenform, verzerrten oder gestörten Netzwerken kann den korrekten Betrieb des Geräts beeinträchtigen.

**NOTE:** The nominal current is specified for ambient temperatures at or below 40° C. Ensure the application design allows for adequate cooling of each power controller. The power controller must be mounted vertically. The cooling design must prevent air heated by one power controller from causing power controllers mounted above to exceed the ambient operating temperature limit. When power controllers are mounted side by side allow a minimum spacing of 15mm between them.

**REMARQUE:** Le courant nominal est précisé pour des températures ambiantes égales ou inférieures à 40°C. S'assurer que la conception de l'application permette le refroidissement adéquat de chaque régulateur de puissance. Le régulateur de puissance doit être monté verticalement. La conception de refroidissement doit empêcher l'air chauffé par le régulateur de puissance de dépasser la limite de température de fonctionnement ambiante de la part des régulateurs de puissance montés au-dessus. Lorsque les régulateurs de puissance sont montés côte à côte, il faut conserver un espacement minimal de 15 mm entre les deux.

**HINWEIS!** Der Nominalstrom ist für Umgebungstemperaturen von maximal 40° C spezifiziert. Stellen Sie sicher, dass in Ihrer Anwendung eine ausreichende Kühlung für jeden Leistungssteller ermöglicht. Der Leistungssteller muss vertikal montiert werden. Das Kühlkonzept muss verhindern, dass die von einem Leistungssteller erwärmte Luft dazu führt, dass die darüber montierten Leistungssteller die zulässige Umgebungstemperatur überschreiten. Wenn Leistungssteller nebeneinander montiert werden, muss ein Mindestabstand von 15 mm eingehalten werden.

**NOTE:** Use only copper cables and wires rated for use at 90°C or greater.

**REMARQUE:** N'utiliser que des cables et des fils en cuivre pour l'utilisation à 90°C ou plus.

**HINWEIS!** Verwenden Sie nur Kupferkabel und Leitungen, die für den Gebrauch bei 90° C oder höher ausgelegt sind.

### 1. Identification of the unit

**Caution:** Before to install, make sure that the Thyristor unit have not damages. If the product has a fault, please contact the dealer from which you purchased the product.

Mod.: RS1120-45V800f2021 Ser NO.: 050420-133752-001	50/2018 Made in Italy		
PMA GmbH			

The identification's label give all the information regarding the factory settings of the Thyristor unit, this label is on the side of the unit. Verify that the product is the same thing as ordered.

### 2. Technical Specifications

Cover and Socket material:	PolymericV2
Utilization Category	AC-51 AC-55b
IP Code	20
Method of Connecting	Load in Delta, Load in Star
Auxiliary voltage:	12÷24V dc/ac (max 70mA) If requested
Relay output for Heater Break Alarm (only with HB option):	0.5A a 125Vac

#### 2.1 Input features

Logic input SSR:	5÷30Vdc 18mA Max (ON≥5Vdc OFF<4Vdc)
Logic input SSR with HB option:	4÷30Vdc 5mA Max (ON ≥4Vdc OFF <1Vdc)
Analog Input V:	0÷10Vdc (15KΩ)
Analog Input A:	0÷20mA / 4÷20mA (100Ω)
Digital Input calib. (only with HB option):	12÷24V dc/ac (max 37mA)

#### 2.2 Output features (power device)

Current	Nominal Voltage range (Ue)	Repetitive peak reverse voltage (Uimp)	Latching current	Max peak one cycle	Leakage current	FUSE I2T value Sug-gested A2s (at500V)	Frequen-cy range	Power loss Thyristor + Fuse	Isolation Voltage (Ui)
(A)	(V)	(480V)(600V)	(mAeff)	(10 msec.) (A)	(mAeff)	tp=10msec	(Hz)	I=Inom (W)	Vac
60	24÷600	1200 1600	600	1900	15	8680	47÷70	205	3000
90*	24÷600	1200 1600	600	1900	15	8680	47÷70	290	3000
120	24÷600	1200 1600	600	1900	15	14280	47÷70	398	3000
150	24÷600	1200 1600	300	5000	15	17500	47÷70	409	3000
180	24÷600	1200 1600	300	5000	15	30800	47÷70	469	3000
210	24÷600	1200 1600	300	5000	15	53900	47÷70	598	3000

\*75A for UL

#### 2.3 Fan Specification (60-90A)

Supply: 230Vac Standard	Power 16W (1 Fan)
Supply: 115Vac Option	Power 14W (1 Fan)
Supply: 24Vdc Option	Power 7W (1 Fan)

#### 2.4 Fan Specification (120-210A)

Supply: 230Vac Standard	Power 32W (16W for 2 Fan)
Supply: 115Vac Option	Power 28W (14W for 2 Fan)
Supply: 24Vdc Option	Power 14W (7W for 2 Fan)

#### 2.5 Environmental installation conditions

**Ambient temperature** 0-40°C (32-104°F) at nominal current. Over 40°C use the derating curve.

**Storage temperature** -25°C to 70°C, -13°F to 158°F

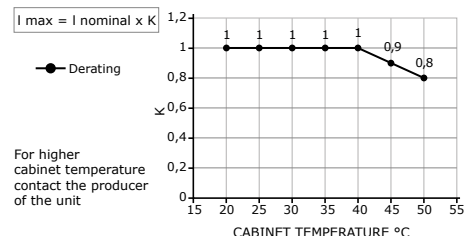
**Installation place** Don't install at direct sun light, where there are conductive dust, corrosive gas, vibration or water and also in salty environmental.

**Altitude** Up to 1000 meter over sea level. For higher altitude reduce the nominal current of 2% for each 100m over 1000m

**Humidity** From 5 to 95% without condense and ice

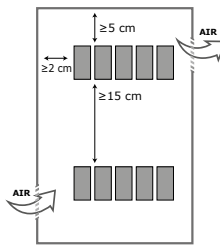
**Pollution Level** Up to 2nd Level ref. IEC 60947-1 6.1.3.2

#### 2.6 Derating Curve



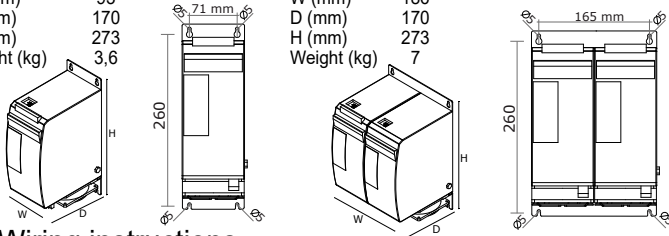
### 3. Installation

Before to install, make sure that the Thyristor unit have not damages. If the product has a fault, please contact the dealer from which you purchased the product. Verify that the product is the same thing as ordered. The Thyristor unit must be always mounted in vertical position to improve air cooling on heat-sink. Maintain the minimum distances in vertical and in horizontal as represented. When more unit has mounted inside the cabinet maintain the air circulation like represented in figure. Sometimes is necessary installing a fan to have better air circulation.



#### 3.1 Dimensions and Fixing holes

Size	SR15 (60-90A)	Size	SR16 (120-210A)
W (mm)	93	W (mm)	186
D (mm)	170	D (mm)	170
H (mm)	273	H (mm)	273
Weight (kg)	3,6	Weight (kg)	7



### 4. Wiring instructions

The Thyristor unit could be susceptible to interferences lost by near equipments or by the power supply, for this reason in accord to the fundamental practices rules is opportune take some precautions:

- The coil contactor, the relays and other inductive loads must be equipped with opportune RC filter.
- Use shielded bipolar cables for all the input and output signals.
- The signal cables must not be near and parallel to the power cables.
- Local regulations regarding electrical installation should be rigidly observed.

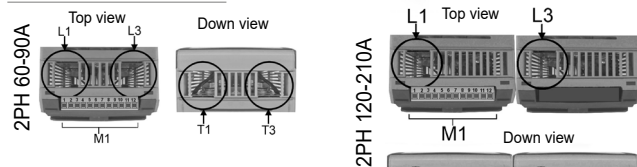
Use copper cables and wires rated for use at 90°C only. Power cable torque (suggested)

Type	Connector Type	Torque Lb-in (N-m)	Wire Range mm²(AWG)	MAX Current Terminals	Wire Terminals UL Listed (ZMVV)
060 090* 120	Screw M6	70,8 (8,0)	16(5) 25(3) 35(2)	150	Fork/Spade Terminal Copper Tube Crimp.Lug
150 180 210	Screw M8	141,6 (16,0)	50(0) 70(00) 90(000)	250	Fork/Spade Terminal Copper Tube Crimp.Lug

Cable dimensions of the Command Terminals (suggested) \*75A for UL 0.5mm² (AWG 18)

Cable dimensions of the Earth (suggested) 16 mm² (AWG 6) up to 120A - 25 mm² (AWG 4) up to 210A

#### 4.1 Terminals Positions



#### 4.2 Power Terminals

Terminal	Description
L1	Line Input Phase 1
T1	Load Output Phase 1
L3	Line Input Phase 3
T3	Load Output Phase 3

Warning: Before connecting or disconnecting the unit check that power and control cables are isolated from voltage sources.

#### 4.3 Command Terminals

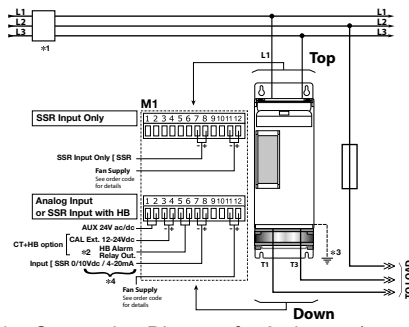
SSR Input only terminal blocks M1

Terminal M1	Description	Terminal M1	Description
1	Not connected	9	Not connected
2	Not connected	10	Not connected
3	Not connected	11	Fan supply (230Vac standard, 115Vac option, - 24Vdc option)
4	Not connected		
5	Not connected		
6	Not connected	12	Fan supply (230Vac standard, 115Vac option, + 24Vdc option)
7	- Input SSR		
8	+ Input SSR		

Terminal block M1 for Analog Input or SSR input with HB

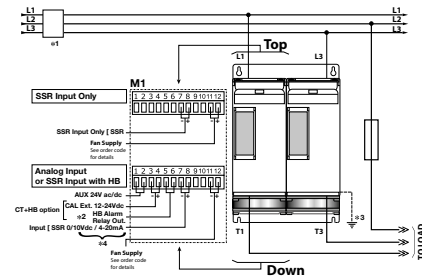
Terminal M1	Description
1	Aux - Voltage Supply for electronic boards 24V ac/dc
2	Aux - Voltage Supply for electronic boards 24V ac/dc
3	- Cal Ext. 12/24Vdc
4	+ Cal Ext. 12/24Vdc
5	C - Common contact relay alarm output (see HB Alarm contact for config.)
6	NC/NO -Normally Close/Open contact alarm relay output (see HB Alarm contact for config.)
7	- Control Input (SSR/0-10Vdc/4-20mA)
8	+ Control Input (SSR/0-10Vdc/4-20mA)
9	Not connected
10	Not connected
11	Fan supply (230Vac standard, 115Vac option, - 24Vdc option, from 90 to 210A)

#### 4.4 Connection Diagram for 3 phases (control on 2 phases) from 60 to 90A



Caution: this procedure must be performed only by qualified persons.

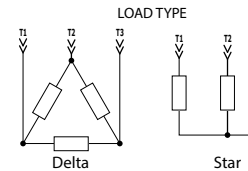
#### 4.5 Connection Diagram for 3 phases (control on 2 phases) from 120 to 210A



Caution: this procedure must be performed only by qualified persons.

Note:

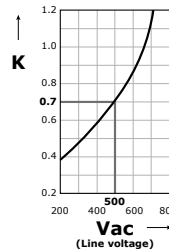
- \*1 A suitable device must ensure that the unit can be electrically isolated from the supply (electromagnetic circuit breaker or by fuse isolator), this allows the qualified people to work in safety.
- \*2 Only for the HB option See par. "Heater break Alarm and SCR short circuit".
- \*3 The heat-sink must be connected to the earth.
- \*4 Only for the Analog Input option, the analog input isn't isolated from Aux Supply a series connection between analog inputs of the units is not possible. With AC Aux supply is not possible to connect the zero terminal of Analog Input to the earth. With DC Aux supply is not possible to connect the zero of the power supply with the zero of analog input.



### 5. Internal Fuse

The thyristor unit have internal fuse extrarapid at low I²t for the thyristor protection of against the short-circuits. The Fuses must have I²t 20% less than thyristor's I²t. The warranty of thyristor is null if no proper fuses are used.

Type	Fuse Code Spare Part	Current (ARMS)	Vac	FUSE I2T value Suggested A2s (at500V)*	FUSE I2T value Suggested A2s (at660V)
060	2 x 50 073 06.100	2 x 100	660	8680	12400
060 (only UL)	L220971J	100	690	3998	6150 (690V)
075 (only UL)	L220971J	100	690	3998	6150 (690V)
090	2 x 50 073 06.100	2 x 100	660	8680	12400
120	20 559 20.180	180	660	14280	20400
150	20 559 20.200	200	660	17500	25000
180	20 559 20.250	250	660	30800	44000
210	20 559 20.315	315	660	53900	77000

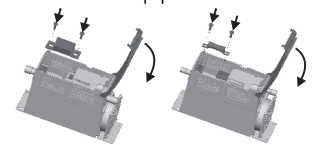


\*I2T are multiplied for K value in function of Vac at 500V K is equal to 0,7 (ex: 12400 X 0,7 = 8680). At 660Vac K is equal to 1.

- Caution: High speed fuses are used only for the thyristor protection and can not be used to protect the installation.
- Caution: The warranty of thyristor is null if no proper fuses are used. See tab.
- Warning: When it is supply, the Thyristor unit is subject to dangerous voltage, don't open the Fuse-holder module and don't touch the electric equipments.

#### 5.1 Fuses Replacement

Open the cover and remove the screws



DOWNLOAD THE FULL MANUAL FROM: [www.west-cs.co.uk](http://www.west-cs.co.uk)

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